



WestRock Packaging Systems, LLC

SINGLE LEVEL BILL OF MATERIAL

Date Printed: 9/14/2021 1:46:24PM

ASSEMBLY NUMBER: U5005244M-001

ASSY, 1250MD MISC RHM

REVISION LEVEL: -

BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
000		***** ***** * U5005244M-001 * ASSY, 1250MD MISC RHM * * WITH EXTRUSION FILLER * ***** *** SAFETY LABELS *** ***** *ELEC COMP IDENTIFICATION *****	1.00	EA	-	
002	U5003607P	LABEL, WARNING AUTOMATED MACHINE, LOTO	4.00	EA	-	00020
003	U5003608P	LABEL, WARNING, CRUSH, DNO W/O GUARDS	33.00	EA	-	00030
004	U5003609P	LABEL, WARNING, ENTANGLE HAZARD	2.00	EA	-	00040
005	U5003610P	LABEL, DO NOT STEP, 3" DIA	5.00	EA	-	00050
006	U5003611P	LABEL, WARNING, MVG PARTS CRUSH/CUT,	7.00	EA	-	00060
007	U5003612P	LABEL, WARNING, KEEP HANDS CLEAR,	5.00	EA	-	00070
008	U5003613P	LABEL, CAUTION PINCH POINTS, HANDS CLR	2.00	EA	-	00080
009	U5003614P	LABEL, WARNING, PINCH POINTS, KEEP CLR	21.00	EA	-	00090
010	U5003615P	LABEL, CAUTION, HOT SURFACE, NO TOUCH	4.00	EA	-	00100
011	U5003616P	LABEL, DANGER, HAZARDOUS VOLTAGE	4.00	EA	-	00110
012	U5004228P	LABEL, NO LIFT POINT, 3" DIA ***** *MACHINE IDENTIFICATION * *****	7.00	EA	-	00120
014	U5012611M	NAMEPLATE, COMPLETE, SEE MACHINE	1.00	EA	-	
015	U5000386M	NAME PLATE, MODEL, SER.NO.	3.00	EA	B	
016	U5003014M	NAMEPLATE, 1250M	2.00	EA	A	00240



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		***** * MACHINE INSTRUCTION * *****				
017	U5003694M	LABEL, GROUPER LUGS RHM	1.00	EA	A	00250
018	U5003681M-002	LABEL, MACHINE STATUS 4 LGHT	1.00	EA	A	
019	U5003882M	LABEL, D/N ATTACH STAT ITM	2.00	EA	-	00272
020	U5003910M	LABEL, CHAIN SAG LIMIT	2.00	EA	-	00274
		***** * CENTER CONTROL BOX * ***** NOT USED NOT USED NOT USED NOT USED NOT USED NOT USED NOT USED *****				
021	U5003631M	LABEL, INDEX GROUPER	1.00	EA	-	00350
		***** * FEEDER CHANGEOVER * *****				
022	U5003684M	LABEL, 3X4X UP, 2X DOWN	15.00	EA	-	00360
		***** * NON-LABEL ITEMS * *****				
023	U5003812P	NON-SKID TAPE,6" WIDE X 60'	2.00	EA	-	00400
024	U5003813P	NON-SKID TAPE,1" WIDE x 60'	1.00	EA	-	00410
025	U5004394M	LABEL, SERVO AXIS NUMBER	1.00	EA	-	00500
		NOT USED				
026	U5004748M	LABEL, LUBRIPLATE	1.00	EA	A	00530



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BOM SEQ	COMPONENT PART NUMBER	DESCRIPTION	QUANTITY	UOM	REV	ENG SEQ
029	U5007328M	LABEL, 3WF DESIGNATION ***** ** ZERO MARKERS ** *****	1.00	EA	-	00600
030	U5012649M	ZERO POINTER, METERING	1.00	EA	A	00710
031	U5012650M	ZERO POINTER, CARRIER CHAIN	2.00	EA	-	00720
032	U5012651M	ZERO POINTER, GROUPER	1.00	EA	A	00730
033	U5012652M	ZERO POINTER, WHEEL #1	1.00	EA	A	00740
033A	U5012695M-001	ZERO POINTER, WHEEL#2,	1.00	EA	-	
034	U5012695M	ZERO POINTER, WHEEL #2 AND #3 *****	2.00	EA	A	00750
035	U5018748P-004	COVER PROFILE L=2000	100.00	EA	A	
036	F1\$11252P	LABEL 'WESTROCK' 65x14CM	2.00	EA	-	
037	F1\$11251P	LABEL 'WESTROCK' 31x7CM *****	2.00	EA	-	
038	U5026878P	NUT, M4 SQUARE, MINITEC W SPRG	200.00	EA	-	
039	09-038065-6000-0	NUT, M5 SQUARE, MINITEC W SPRG	200.00	EA	-	
040	09-038063-6000-0	NUT, M6 SQUARE MINITEC W SPRG	65.00	EA	-	
041	09-036413-6684-0	TUBING, 6MM BLUE P-URETHANE	10.00	FT	?	
042	09-036393-6684-0	TUBE, 6mm POLYURETHANE YELLOW	600.00	IN	?	
043	U5027366P	INLINE TUBING, 6MM, CLEAR	50.00	FT	-	
044	09-036391-6684-0	TUBE, 8mm POLYURETHANE BLACK	600.00	IN	-	
045	U5000222P	TUBE, 8mm POLYURETHANE GREEN	1,200.00	IN	-	



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046	U5000223P	TUBE, 8mm POLYURETHANE RED	1,200.00	IN	-	
047	09-036394-6684-0	TUBE, 8mm POLYURETHANE YELLOW	4,800.00	IN	-	
048	09-036414-6684-0	TUBE, 8mm POLYURETHANE BLUE	1,200.00	IN	?	
049	09-038535-6684-0	TUBE, 3/8" POLYURETHANE YELLOW	480.00	IN	-	
050	09-036432-6684-0	TUBE, 1/2" POLYURETHANE BLACK	300.00	IN	-	
		***** LUBE *****				
052	U5031505P	OIL, ISO68/SAE20 FOOD GRADE, 1GAL	1.00	EA	-	
053		*****	1.00	EA	-	

		*** DAILY REVISIONS ***				

		2017-01-24				
		036 WAS F1\$11254P				
		JWC**				
		2017-02-15 JWC 035 WAS QTY 50				
		2017-02-17 JWC 28 WAS U5007765M				
		2017-06-22 BCD ADDED 015				

		2017-06-27				
		014 WAS U5012611P (QTY 1)				
		****WRT***HOUSEKEEPING*****				
		2017-11-02				
		027 WAS U5006192M (SEE HMI)				
		****JWC*****				

		2020-05-15				
		ADDED ITEM 033A - U5012695M-001				
		ORH				

		2020-10-27 JWC ADDED MINITEC NUTS, TUBING				

		2021-02-26 BGH ADDED M4/M5 MINITEC NUTS				
		2021-02-26 JWC ADDED LUBE OIL				

		2021-05-07 ATR CHANGED ITEM 012 QTY FROM				
		1 TO 7, U5004228P				



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END OF DETAILS